



6' Bench

Model# 11125

Assembly Instructions

<u>Part #</u>	<u>Description</u>	<u>Qty</u>
1	1½ x 5½ x 72" Seat Rail (with wood)	2
2	1½ x 5½ x 15¾" Leg	4
3	10¾" Seat Bracket	2
4	⅞ x 1½ x 10 ⅞" Center Brace	1
5	⅞ x 1½ x 24¾" Diagonal Brace	2
6	11 ⅞" Seat End Cap	2
7	6" Leg End Cap	4
8	Hardware Bag (includes:)	1
	⅞ x 1½" End Cap	2
	2" Painted Screw	6
	¾" Painted Screw	16
	¼ x 4" Bolt	6
	¼" Nylock Nut	6
	¼" Flat Washer	16
	Super Glue Tube	1

General Information

PLEASE READ THROUGH BEFORE BEGINNING ASSEMBLY.

IMPORTANT: Check boxes for Contents Listed

Check inside of parts as some parts are packaged inside of others

In the event of missing, damaged or defective parts please call our customer service dept. at 1-877-258-6020

When assembling components, place on a clean, flat non-abrasive surface to avoid scratches

Tools Required

- ... Battery or Electric Drill with #2 phillips bit, ⅛" drill bit
- ... Two 7/16" wrenches or sockets
- ... File



150 Birch Road
P.O. Box 122
Sheboygan Falls, WI 53085

1-877-258-6020
www.dura-trel.com
sales@dura-trel.com

Warranty Statement

20 Year Guarantee

Please call manufacturer direct with questions concerning missing or defective parts at Toll Free: 877-258-6020.

Dura-trel, Inc. products are warranted to be free from manufacturing defects resulting in delaminating, peeling, flaking, corroding, cracking, crazing, or extreme amounts of fading or bleaching causing the PVC to change to its natural color for a period of 20 years from the date of purchase.

Normal weathering is defined as exposure to sunlight and extremes of weather and atmosphere which will cause any colored surface to gradually fade.

CONDITIONS NOT COVERED BY THIS WARRANTY:

- A. Physical abuse, misuse, neglect, or improper storage.
- B. Improper installation or installation not in strict adherence to the instructions written by Dura-Trel, Inc.
- C. This warranty does not apply if materials are painted, varnished, or coated with any substance.
- D. Dura-Trel, Inc. is not responsible for damages to product during shipping.
- E. Damage attributable to atmospheric pollutants, hail, lightning, hurricane, tornado, wind borne objects, earthquake, fire, mildew, casualty, act of God, building or ground settlement, or subjection to stress or weight.

CLAIMS AND REMEDIES:

If a Dura-Trel, Inc. product is determined to have a manufacturing defect which is covered by this warranty, Dura-Trel, Inc. will replace the material containing the defect (labor not included) F.O.B from the point of manufacture. Dura-trel, Inc. will not be responsible for any cost incurred in the removal or reinstallation of the product.

Important: An claims must be sent to the following address and should describe the defect claim.

Dura-Trel, Inc., P.O. Box 122, Sheboygan Falls, WI 53085

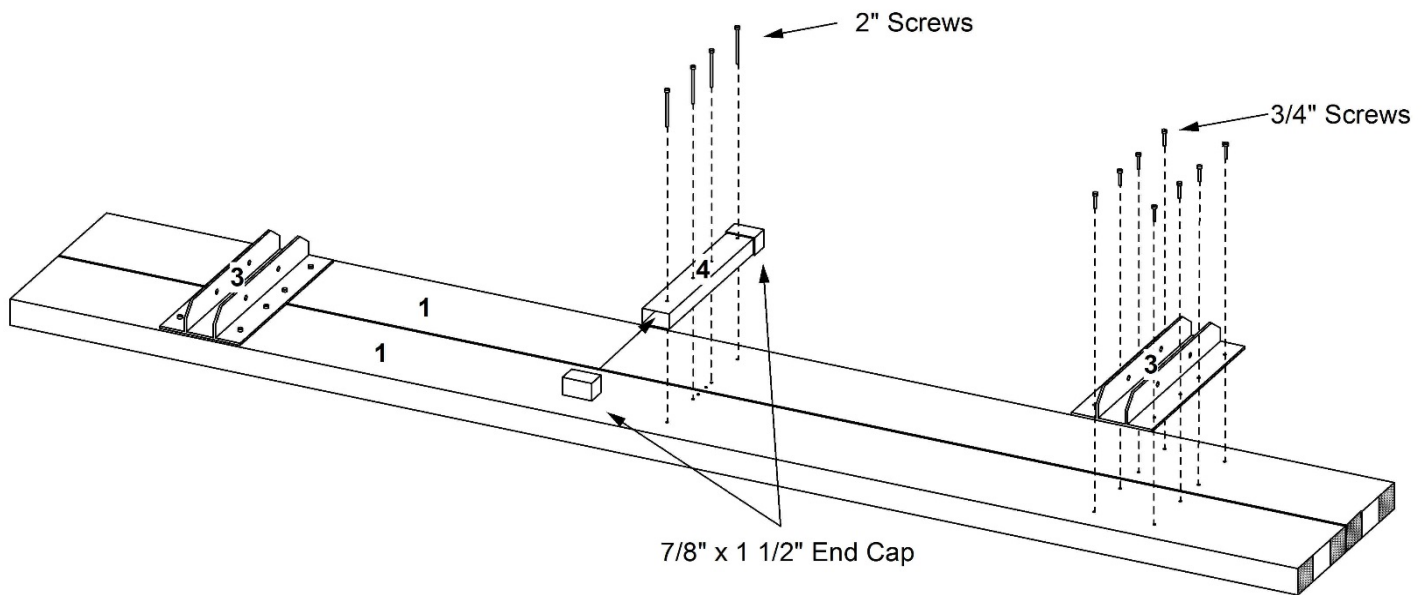
Dura-Trel, Inc. reserves the right to discontinue or change its design, and or color. If the original color or style is not available, Dura-Trel, Inc. shall have the right to substitute a product designated by Dura-Trel, Inc.

Dura-Trel, Inc. shall not be liable for any incidental, special, or consequential damages arising out of the use of these products



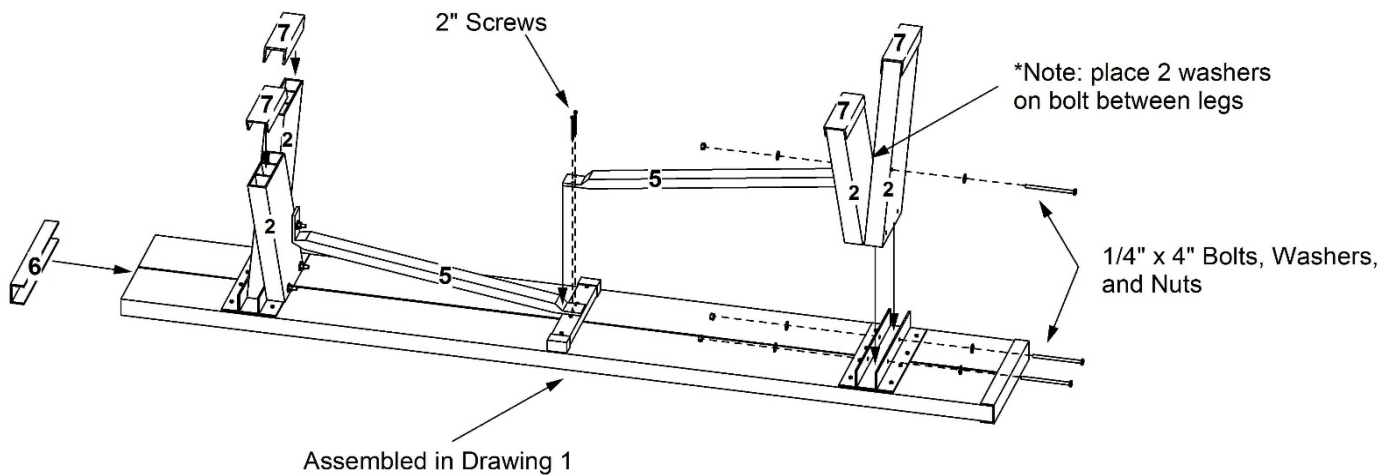
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Lay out two 72" seat rails (part 1) with pilot holes facing up. Be sure wood inserts are flush with vinyl. Set two 10 $\frac{3}{4}$ " seat brackets (part 3) over pilot holes at each end of seat rail, leaving $\frac{1}{8}$ " gap between rails. Using eight $\frac{3}{4}$ " screws per bracket, fasten each bracket to seat rails.

Apply glue to inner edges of $\frac{7}{8}$ x 1 $\frac{1}{2}$ " end cap (from hardware bag) and press on each end of 10 $\frac{3}{8}$ " center brace (part 4). Set center brace over pilot holes in center of seat assembly. Using four 2" screws, fasten center brace to seat assembly.



Insert one 15 $\frac{3}{4}$ " leg (part 2) into bracket. Place second 15 $\frac{3}{4}$ " leg (part 2) on inside of bracket and loosely fasten with 4" bolts, washers and nuts. Set 24 $\frac{3}{4}$ " diagonal brace on inside of legs with $\frac{1}{4}$ " drilled hole against legs. Using one 4" bolt, washers and nut, fasten diagonal brace to legs. **When inserting bolt, place TWO washers in between legs.** Tighten all bolts.

Repeat for opposite end of bench.

In center of seat, overlap free ends of diagonal braces and drill two $\frac{1}{8}$ " holes through braces and into center brace. Using two 2" screws, fasten both diagonal braces to center brace.

Apply glue to inside edges of 11 $\frac{1}{8}$ " seat end cap (part 6). Press end cap onto ends of seat (DO NOT slide from end). Take care that end cap is flush with ends of seat and use a file to round off any sharp edges. Apply glue to inside edges of 6" leg end cap (part 7). Press end cap onto bottoms of legs (DO NOT slide from end).