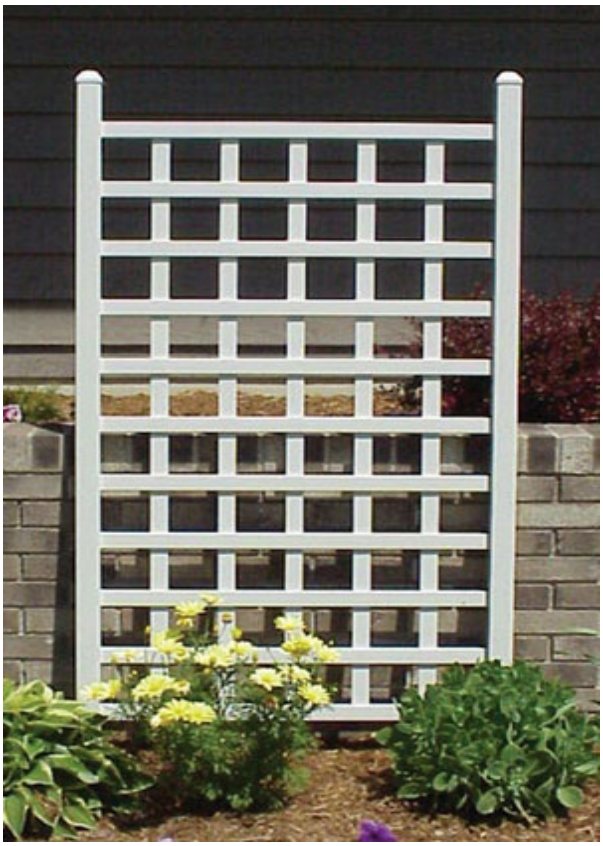


Country Garden Trellis

Model# **11160/11160M**

DuraTrel™

1 PERSON

POWER TOOLS REQUIRED

1 HOUR

1 BOX

Assembly Instruction Manual

Please read instructions thoroughly before beginning assembly.

Check boxes carefully for contents listed. Some parts are packaged inside of others.

Assemble on a clean, flat, non-abrasive surface to prevent scratching.

Tighten each screw until snug and the part is firmly secured. Do not apply excessive force. Overtightening may cause deformation or damage to the component.

In the event of missing or damaged parts please call or email our customer service department at the contact info below.

Tools Required

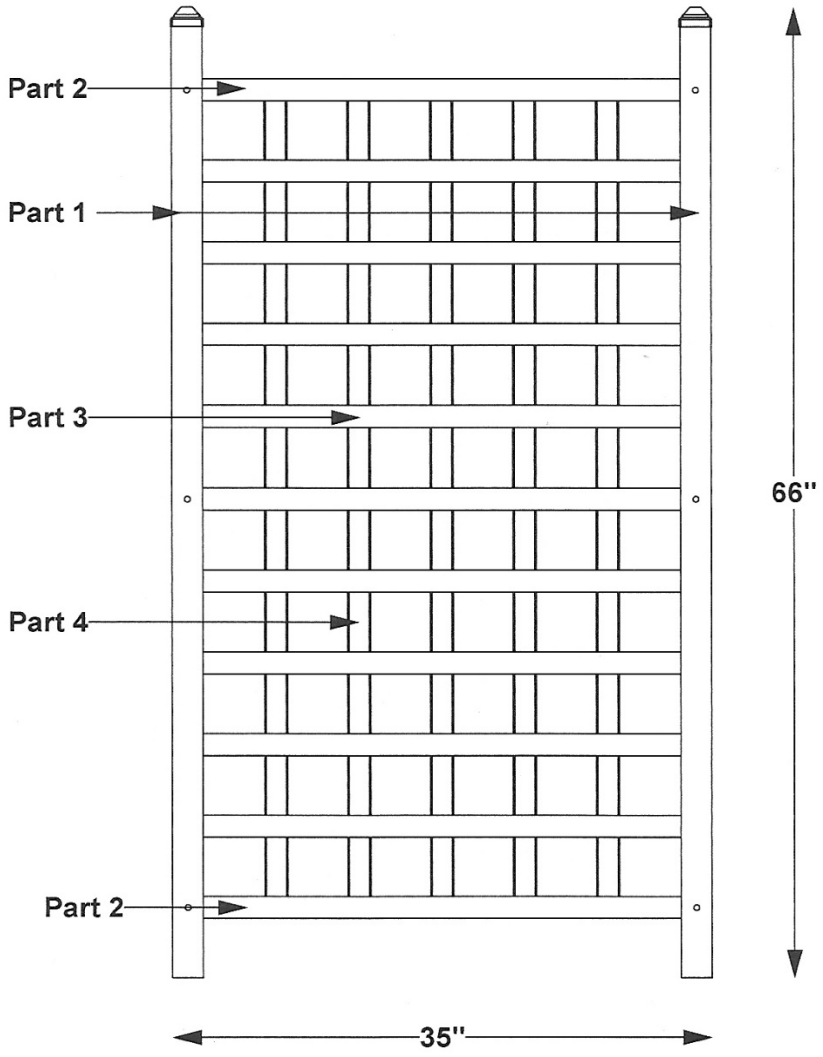
-Battery or Electric Drill (#2 phillips bit)
-Tape Measure
-Hammer or Rubber Mallet (Recommended for cross rails)
-Shovel or Post Hole Digger (Recommended)
-PVC, Super or Crazy Glue

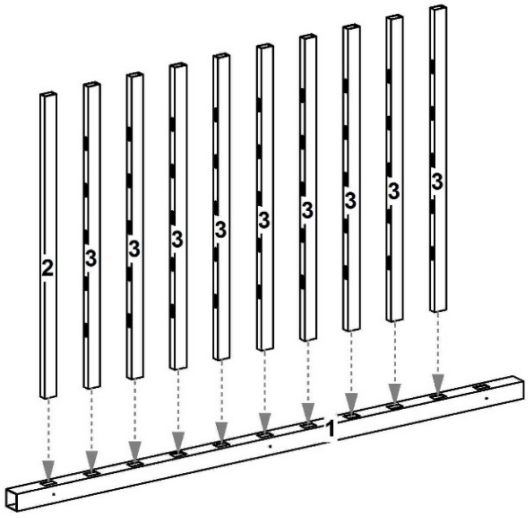
QUESTIONS? COMMENTS? CONTACT US!

115 Vision Parkway
P.O. Box 300
Sheboygan Falls, WI 53085

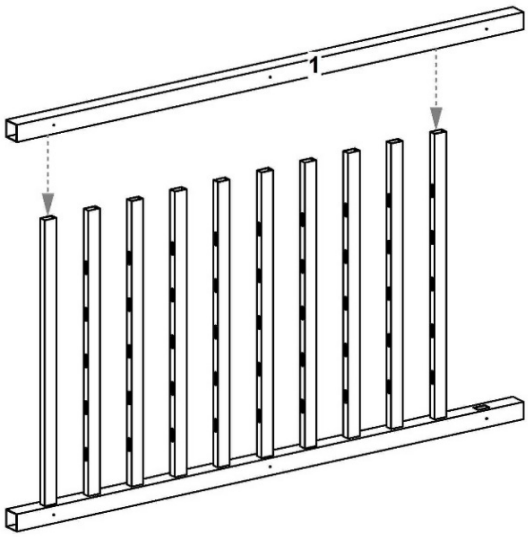
1-877-258-6020
www.dura-trel.com
sales@dura-trel.com

Part #	Description	Dimension	Box #	Qty
1	Left Post & Right Post	2" sq. x 65"	1	2
2	Top/Bottom Cross Rail	⅞" x 1 ½" x 35"	1	2
3	Center Cross Rail	⅞" x 1 ½" x 35"	1	9
4	Vertical Slat	¼" x 1 ½" x 56 ¾"	1	5
5	Ground Anchor	14"	1	2
6	Hardware Bag (Includes):		1	1
	▪ Post Cap	2" square		2
	▪ Painted Screw	#8 - 1 ¼"		6
	▪ Painted Screw	#8 - 1"		4

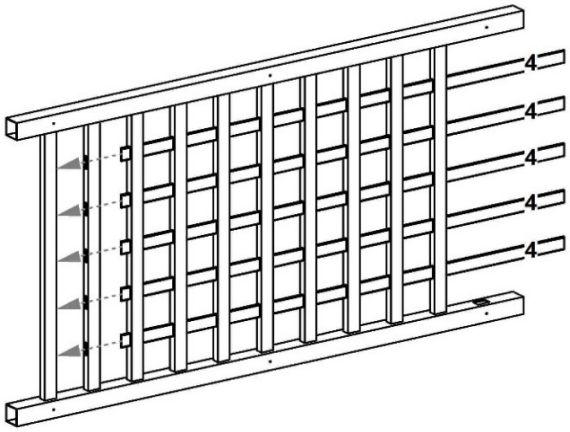




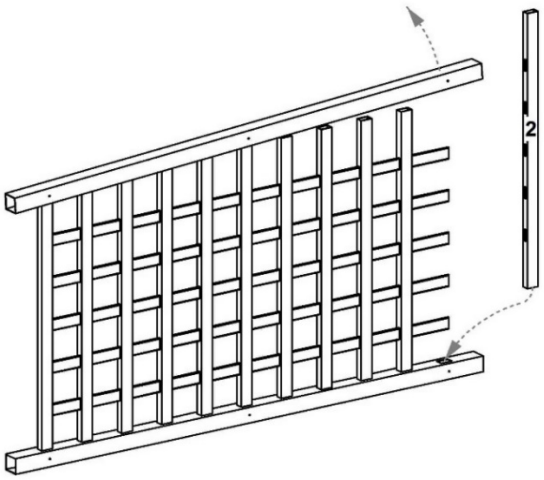
1 Lay out one post (part 1). Starting at one end, insert one top/bottom cross rail (part 2) and nine center cross rails (part 3).



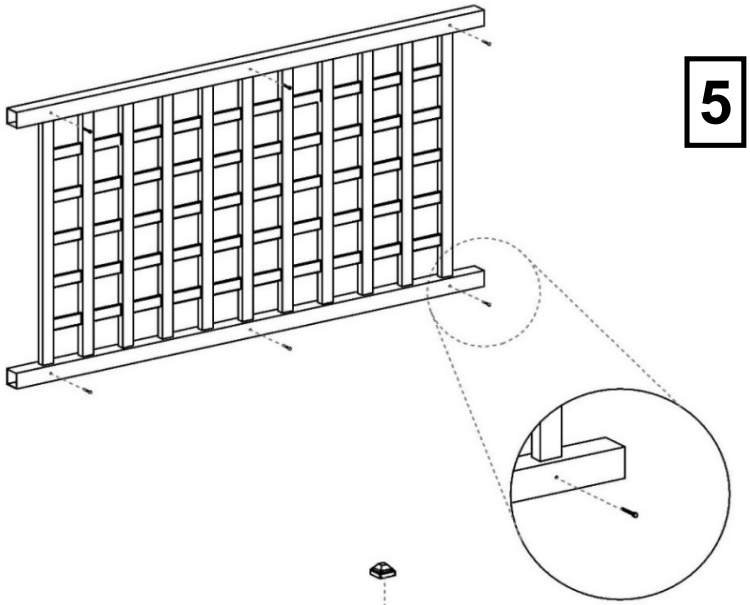
2 Slide remaining post (part 1) over corresponding cross rails. Make sure pilot screw holes are facing the same direction on both right and left posts (part 1).



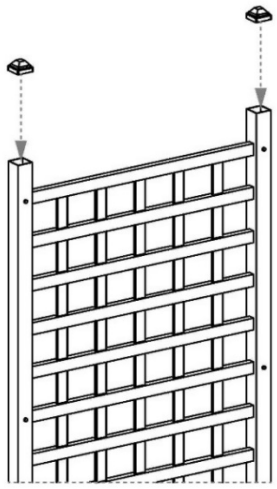
3 Insert vertical slats (part 4) through center cross rails and into bottom cross rail.



4 Separate top of posts just enough to insert remaining top/bottom rail (part 2).



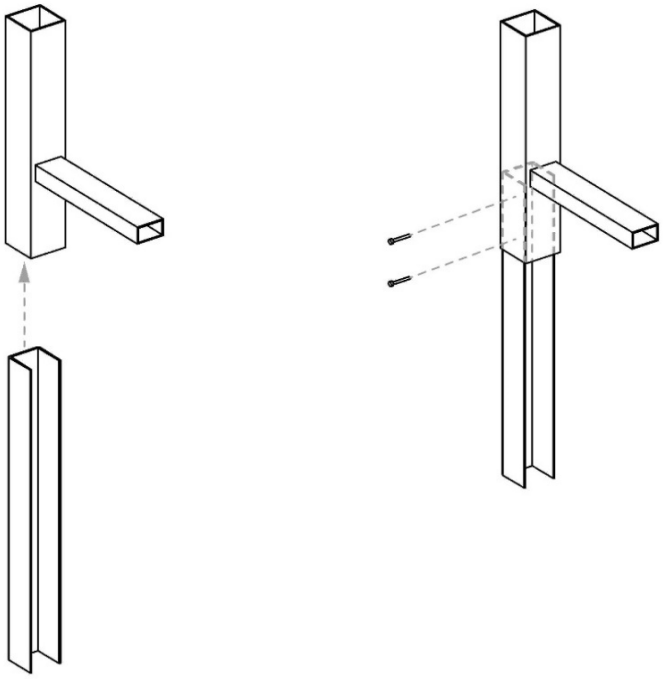
5 Using 1¼" painted screws, screw together trellis. Be sure that all parts are fully inserted into posts before securing.



6 Using PVC, super or crazy glue; glue post caps onto posts.

Ground Anchor Installation

Ground anchors are made of recycled material-color will vary



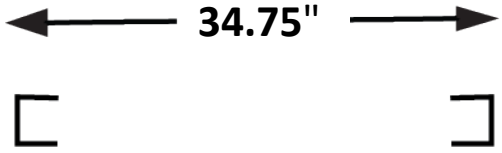
Option 1 (soft ground)

Slide one ground anchor (part 12) into bottom of each post until it meets bottom cross rail. Using two 1” self-tapping screws per post, screw the post to ground anchor using the pilot holes for guides.
Using ground anchor installation layout drawing, dig holes approximately 12” deep. Set trellis in holes and level. Back fill with soil removed from holes.

Option 2 (permanent installation)

NOTE: There is very little room for error with this installation method.

Ground Anchor Layout Drawing



Using ground anchor installation layout drawing, dig holes 12” deep according to dimensions. Fill with cement and place ground anchors in wet cement. Be sure that ground anchors are straight and in accordance with dimension of ground anchor installation layout drawing. Allow cement to dry.

Slide trellis over ground anchors. Using two 1” self-tapping screws, fasten post to ground anchor.

Warranty Statement

20 Year Guarantee

Please call manufacturer direct with questions concerning missing or defective parts at Toll Free: 877-258-6020.

Dura-trel, Inc. products are warranted to be free from manufacturing defects resulting in delaminating, peeling, flaking, corroding, cracking, crazing, or extreme amounts of fading or bleaching causing the PVC to change to its natural color for a period of 20 years from the date of purchase.

Normal weathering is defined as exposure to sunlight and extremes of weather and atmosphere which will cause any colored surface to gradually fade.

CONDITIONS NOT COVERED BY THIS WARRANTY:

A. Physical abuse, misuse, neglect, or improper storage.
B. Improper installation or installation not in strict adherence to the instructions written by Dura-Trel, Inc.
C. This warranty does not apply if materials are painted, varnished, or coated with any substance.
D. Dura-Trel, Inc. is not responsible for damages to product during shipping.
E. Damage attributable to atmospheric pollutants, hail, lightning, hurricane, tornado, wind borne objects, earthquake, fire, mildew, casualty, act of God, building or ground settlement, or subjection to stress or weight.

CLAIMS AND REMEDIES:

If a Dura-Trel, Inc. product is determined to have a manufacturing defect which is covered by this warranty, Dura-Trel, Inc. will replace the material containing the defect (labor not included) F.O.B from the point of manufacture. Dura-trel, Inc. will not be responsible for any cost incurred in the removal or reinstallation of the product.

Important: All claims must be sent to the following address and should describe the defect claim.

Dura-Trel, Inc., P.O. Box 122, Sheboygan Falls, WI 53085

Dura-Trel, Inc. reserves the right to discontinue or change its design and/or color. If the original color or style is not available, Dura-Trel, Inc. shall have the right to substitute a product designated by Dura-Trel, Inc.

Dura-Trel, Inc. shall not be liable for any incidental, special, or consequential damages arising out of the use of these products.